

WHITE GRAPPA  
TRADIZIONE NONINO

100%  
DISTILLED  
WITH ARTISANAL  
METHOD

[www.grappanonino.it/en](http://www.grappanonino.it/en)  
#GrappaNonino



 **NONINO**

**'Best Distillery in the World'**  
SPIRIT BRAND / DISTILLER OF THE YEAR 2019  
by Wine Enthusiast



# WHITE GRAPPA TRADIZIONE NONINO

**100%**  
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METHOD



	Primary product	Alcohol content % vol.	Taste
Tradizione Nonino 41°	Selected and destalked pomace of white and red grapes	41	To the nose a fragrant and herbaceous bouquet with a pleasing hint of licorice. On the palate it is crisp and elegant.
Tradizione Nonino 50°	Selected and destalked pomace of white and red grapes	50	Sensual, enveloping and crystalline.
Friulana Nonino 43°	Selected and destalked pomace, from Selected and destemmed fresh pomace of white and red grapes from Friuli.	43	Typical, fragrance of bread crust and licorice.
Nonino alla Ruta	Selected and destemmed fresh pomace of white and red grapes, rue herb – Ruta Graveolens L.- zero kilometer.	43	Herbaceous and typical. Rue herb has digestive properties.

**WHAT IS GRAPPA?** It is the oldest and most traditional distillate of Northern Italy. It is obtained distilling the solid part of grapes: pomace. **On December 1<sup>st</sup>, 1973, Benito and Giannola Nonino create the single varietal grappa, Monovitigno® Nonino, distilling the pomace of Picolit grapes separately.**

**FERMENTATION** In purity in anaerobic environment in stainless steel vats, immediately followed by distillation to avoid harmful secondary fermentations.

**100% ARTISANAL DISTILLATION** Batch with head and tail cutting, in particular and exclusive copper steam stills renewed by Benito Nonino. Distillation takes place very slowly to give volatile components, responsible for the fragrances, a correct evaporation and consequent condensation preserving unchanged the precious organoleptic characteristics of the vine variety chosen.

**PRODUCTION** Strictly depending on the year's harvest.

**REST** After distillation, Grappa rests from a minimum of 6 months to 1 year in stainless steel tanks to allow the various components to rebalance. At the end of the period, Grappa is ready for bottling.

## AWARDS AND ACKNOWLEDGEMENTS

Tradizione Nonino 41°				
Tradizione Nonino 50°				
Friulana Nonino 43°				
Nonino alla Ruta				

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Distillatori in Friuli dal 1897

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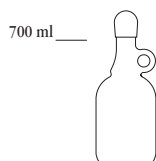
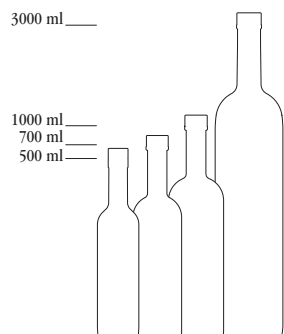
Percoto / Udine / Italia T. +39 0432 676331 / info@nonino.it

# WHITE GRAPPA TRADIZIONE NONINO

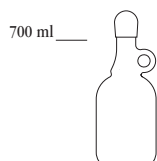
**100%** DISTILLED  
WITH ARTISANAL  
METHOD



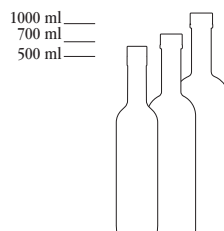
## BOTTLING



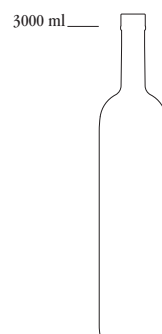
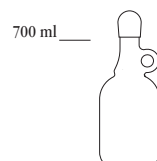
## PACKAGING



Individual case



Package of 6



Jeroboam  
Upon reservation only

**BOTTLING** Transparent glass bottle 500, 700 and 1000 ml. Grappa Nonino 41° is available in the special 3 l size in glass bottle decorated with color and glitter silk screen. Made precious by the handmade lock, with sealing wax and Nonino seal (upon reservation only).

**PACKAGING** Upon request individually packaged for the 700 ml capacity.

**TASTING** It should be served at about 12°C or in an ice cold tulip shaped open glass. Before tasting, Grappa should rest some minutes in the glass: taking oxygen the fragrances are enhanced, the nose-palate harmony is completed.

**WHEN AND HOW TO DRINK IT** To complete a meal, as a digestive, at any moment of the day as a 'pleasure', in the preparation of risotto to enhance its fragrance in the quantity of one or two tea-spoons after toasting the rice; in cooking quite fat meat or added halfway through cooking in the quantity of a soup spoon. Taste it in fabulous Aperitifs, Cocktails and Long Drinks like the NoninoTonic®, fresh, thirst quenching and easy to prepare.



RICE



MEAT



ICE-CREAM



DRY  
SWEETS

## PAIRINGS

Tradizione Nonino 41°	◆	◆	◆	◆
Tradizione Nonino 50°	◆	◆	◆	◆
Friulana Nonino 43°			◆	◆
Nonino alla Ruta			◆	

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**100%** DISTILLED  
WITH ARTISANAL  
METHOD

**0%** ZERO  
COLOR  
ADDITIVES



**THE ART OF DISTILLATION HAS BEEN A PRIVILEGE OF THE NONINO FAMILY SINCE 125 YEARS, 1897-2022**

**DECEMBER 1, 1973** Benito and Giannola Nonino revolutionize the method of producing and introducing Grappa in Italy and throughout the world. **They create the single varietal Grappa, Monovitigno® Nonino**, distilling the pomace of Picolit grapes separately and turn Grappa from Cinderella to a Queen of distillates!

**NOVEMBER 29, 1975** They establish the **Nonino Risit d'Aur Prize** (gold vine shoot) for the valorization of the rustic civilization and with the aim of stimulating, awarding and having officially recognized the ancient autochthonous Friulian vines and obtaining the Ministerial authorization to replant Schioppettino, Pignolo and Ribolla Gialla in order to preserve the biodiversity of the territory. In 1977 the Nonino Risit d'Aur Prize is joined by the Nonino Literary Prize and since 1984 it will be completed with the International Section. **The Nonino Prize has anticipated six times the choice of the Nobel laureates.**

**NOVEMBER 27, 1984** The Noninos mark a new turning point; they distill the whole grape and **create the Grape Distillate: UE®**. The Ministerial authorization for the production of Grape Distillates (D.M. 20.10.84) is granted following a specific request by the Noninos.

**JUNE 2, 1998** **Giannola Nonino** is appointed **Cavaliere del Lavoro** by the President of the Italian Republic: it is the most important work honor. Giannola is among the 25 women appointed out of 500 honors in the history of the Republic.

**APRIL 3, 2000** Cristina, Antonella and Elisabetta Nonino, after years of research, **create GIOIELLO®**, the distillate of "Purity", the aquavita obtained from the distillation of pure honey.

**SEPTEMBER 19, 2007** in Percoto there is the **first Nonino Cocktail Competition**, a competition for the **best cocktail with Grappa**. The event, organized for the first time by the 'association of British barmen – UK Bartender Guild – and AIBES, saw about fifteen bartenders of the most prestigious London bars and bars from Triveneto to challenge with their **creations based on Grappa Nonino**.

**JUNE 2014** **Grappa Nonino** is taken as an **example and icon of artisanal Grappa** in "How it's Made", the documentary broadcast on the well known network Discovery Channel.

**JANUARY 12, 2017** **The Nonino revolution** "from Cinderella into a market Queen", carried on by Giannola – the wife of Benito, the exceptional distiller – is **selected as a case study by one of the most influential academic reviews in the world, the London School of Economics (LSE) Business Review**.

**JANUARY 20, 2020** San Francisco, **Nonino is elected 'Best Distillery in the World' Spirit Brand/Distiller of the year 2019 by Wine Enthusiast**, the first Italian distillery and the only Grappa to be awarded the prestigious prize in Twenty years of Editions, the most important international award in the world in the wine and spirits sector.

**JUNE 2022** L'Aperitivo Nonino BotanicalDrink has been elected "**Aperitif of the year 2021-2022 international**" by Meininger International Spirits Award for the second year in succession!

The Noninos continue the evolution of Grappa – Italian Cocktail Spirit, protagonist of fabulous Cocktails, Long Drinks and Aperitifs. **#bebravemixgrappa**

*"The wide collection of Nonino cocktails is [...] a perfect example of how a company so rooted in a tradition of purity, can preserve its identity making experiments with its products".*

**Wallpaper\*** July 2015



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DRINK RESPONSIBLY



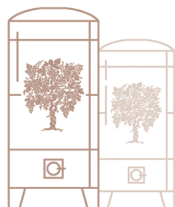
SINCE 1897 DISTILLATION WITH  
ARTISANAL METHOD

FROM ORAZIO TO BENITO, FROM  
BENITO TO CRISTINA, ANTONELLA  
AND ELISABETTA

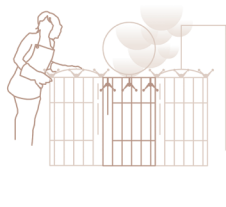
Primary product  
suppliers



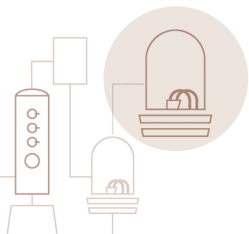
Fresh pomace  
from selected  
grapes



Fermentation in stainless  
steel vats at controlled  
temperature



Distillation in copper  
batch steam still



Head and tail cut to  
keep only the heart of  
the distillate



Aging in small casks under  
seal 0% color additives



White  
Grappa



Aged  
Grappa

Bottling and  
Packaging

100%  
DISTILLED WITH  
ARTISANAL  
METHOD

0%  
ZERO  
COLOR ADDITIVES

## THE ART OF NONINO ARTISANAL DISTILLATION

NONINO BOTTLES EXCLUSIVELY GRAPPA AND DISTILLATES OBTAINED FROM FRESH PRIMARY PRODUCTS, DISTILLED 100% WITH ARTISANAL METHOD IN ITS OWN COPPER BATCH STEAM STILLS IN RONCHI DI PERCOTO.

**Distillation with Artisanal Method needs the presence of the master distiller** who controls the quality of the primary product batch by batch deciding times and methods related to distillation and how to perform at the right moment the cut of heads and tails selecting only the purest part of the Distillate: the heart.

The Nonino Distilleries, unique in the world, consist of Five Artisanal Distilleries, each with 12 copper batch steam stills, the result of innovation and the continuous research by Benito Nonino and respecting the tradition and the rhythms of craftsmanship.

**These stills, working 24 hours a day during the harvest period, allow distilling fresh pomace, grapes or fruit, sound and perfect, immediately after fermentation, at the same time of the harvest.**

The sensory involvement of the Master Distiller, together with his knowledge, experience and skills, are extremely precious elements that make the difference in obtaining a unique and unrepeatable distillate. A kind of knowledge that in the Nonino family has been handed down from father to daughter. Extracting drop by drop the organoleptic characteristics of the pomace, the grapes and the fruit used, each batch is a unique event.

La famiglia Nonino si occupa in prima persona dell'acquisto della materia prima e segue le varie fasi della distillazione per garantire la massima qualità del distillato.

## NONINO NATURAL AGING UNDER SEAL

ALWAYS NATURAL AGEING IN BARRIQUES AND SMALL CASKS UNDER SEAL AND PERMANENT SURVEILLANCE BY THE CUSTOMS AND MONOPOLY AGENCY IN THE 7 GRAPPA AGING WAREHOUSES OF THE NONINO DISTILLERIES.

**All ingoing and outgoing movements of Grappa and ÛE® Grape Distillate subject to aging are traceable in the Nonino registers certified by the Customs and Monopoly Agency.** Nonino Grappa and ÛE®, Aged and Riserva, are bottled without color additives.

**Today the 7 Grappa Nonino Aging Warehouses boast 2510 barriques and small casks** made of different types of wood among which Nevers Oak, Limousin Oak, Grésigne Oak, ex-Sherry Oak, and Acacia, wild Cherry, Ash and Pear wood, traditional and artisanal toasting Nonino protocol. Nonino Grappa and ÛE® marked with the inscription "INVECCHIATA" (AGED) have been subjected to aging in barriques or small casks, as indicated in the label, for at least 12 months, and Grappa and ÛE® marked with the inscription "RISERVA" have been subjected to aging in barriques or small casks, as indicated in the label, for at least 18 months and until the maximum number of years indicated on the label, always under control by the Customs and Monopoly Agency.

Discover more about the **Nonino Method** in the **Nonino Guide to the Art and Culture of Distillation** On: [www.grappanonino.it/en/metodo-nonino](http://www.grappanonino.it/en/metodo-nonino)



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