

BARRIQUE AGED UE® GRAPE DISTILLATE
UE® GRAPE DISTILLATE
GRANDI RISERVE D'ANNATA
AGED



14 YEARS



18 YEARS



27 YEARS

in barriques and small casks

100%
DISTILLED
WITH ARTISANAL
METHOD

0%
ZERO
COLOR
ADDITIVES

www.grappanonino.it/en
#GrappaNonino

 **NONINO**

**'Best Distillery
in the World'**

by Wine Enthusiast 2019



BARRIQUE AGED Û® GRAPE DISTILLATES Û® GRAPE DISTILLATES GREAT VINTAGE RISERVA AGED 14, 18 AND 27 YEARS in barriques and small casks



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ZERO
COLOR
ADDITIVES

	Primary product	Alcohol content % vol.	Taste
Riserva Nonino 14 Years Û® La Riserva 'dei Cent'anni'	La Riserva 'dei Cent'Anni' is a cuvee of Û® of different Monovitigni®, aged fourteen years, conceived to enhance the softness, the character and the refinement of this distillate, unique in the world.	45	Intense amber color, clear, inviting. To the nose it is soft, lively and complete with scents of spices, saffron, cinnamon, curry, nutmeg and the fragrance of dried fruit and freshly shelled almonds – very persistent.
Riserva Nonino 18 Years in barriques Û® Monovitigno® Cabernet Cru Friuli	Selected grapes Monovitigno® Cabernet Cru Friuli, harvested fresh and perfectly ripe. Aged 18 years in the Nevers oak barrique no. 60.	45	Amber color with golden hues. Intense with fruity notes of raspberry and jam. Rich and spicy with notes of pepper, a light scent of herbs, wet wood and brushwood. Very persistent.
Gran Riserva Nonino 27 Years in barriques Û® Monovitigno® Refosco dal Peduncolo Rosso	Selected grapes Monovitigno® Refosco dal Peduncolo Rosso, harvested fresh and perfectly ripe. Harvest 1988. Aged 27 years in the Nevers oak barrique no. 410.	45	Very intense and velvety amber color. To the nose it is sensual and persistent, with scents of raspberry, red fruits, grapes and plum, candied fruit, vanilla, slices and dark chocolate. Long lasting.

WHAT IS Û®? On November 27th, 1984 Benito and Giannola Nonino create Û® Grape Distillate, distilling the skin, the pulp and the juice of grapes in a single operation. The Ministerial Authorization to the production of the Grape Distillate (D.M. 20.10.84) is granted upon specific request by the Noninos. The success of this distillate through the years has been so great to induce Italian and foreign distillers to follow the Nonino model. The Grape Distillate contains the elegance of wine distillates and the character of grappa. Û® / Grapes in the language of Friuli.

FERMENTATION In purity in anaerobic environment in stainless steel vats, immediately followed by distillation to avoid harmful secondary fermentations.

100% ARTISANAL DISTILLATION Batch with head and tail cutting, in particular and exclusive copper steam stills renewed by Benito Nonino. Distillation takes place very slowly to give volatile components, responsible for the fragrances, a correct evaporation and consequent condensation preserving unchanged the precious organoleptic characteristics of the vine variety chosen.

PRODUCTION Limited, dated and numbered.

NATURAL AGING In barriques and casks in the company's aging cellars under seal and permanent surveillance.

Riserva Nonino 14 Years - Û® La Riserva 'dei Cent'anni'

Since September 27, 1998, to celebrate the One-hundred years of the family, every year, from the cellars of Cristina, Antonella and Elisabetta, the Noninos draw 4 barriques of Û®, aged 14 years in barriques: Û® La Riserva 'dei Cent'anni'

Riserva Nonino 18 Years in barriques Û® Monovitigno® Cabernet Cru Friuli

Aging beginning in the Nonino Cellars on May 7, 1998 in the Nevers oak barrique no. 60. March 17, 2017, drawn 119 anhydrous liters equal to 265 liters. Bottled 378 phials 700 ml.

Gran Riserva Nonino 27 Years in barriques Û® Monovitigno® Refosco dal Peduncolo Rosso

Aging beginning in the Nonino Cellars on August 9, 1989 in the Nevers Oak barrique no. 410. March 17, 2017, drawn anhydrous liters equal to 505 phials 700 ml.

TOASTING OF BARRIQUES AND SMALL CASKS Traditional and artisanal.

The dates of aging of Grappa Nonino Riserva can be consulted in the registers of the Nonino certified by the Customs and Monopoly Agency.

AWARDS AND ACKNOWLEDGEMENTS

Riserva Nonino 14 Years
Û® La Riserva
'dei Cent'anni'



Riserva Nonino 18 Years
in barriques Û® Monovitigno®
Cabernet Cru Friuli



Gran Riserva Nonino 27 Years
in barriques Û® Monovitigno®
Refosco dal Peduncolo Rosso



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Distillatori in Friuli dal 1897

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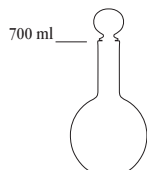
BARRIQUE AGED ÛE® GRAPE DISTILLATES ÛE® GRAPE DISTILLATES GREAT VINTAGE RISERVA AGED 14, 18 AND 27 YEARS in barriques and small casks

100%
DISTILLED
WITH ARTISANAL
METHOD

0%
ZERO
COLOR
ADDITIVES

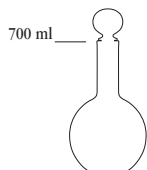


BOTTLING



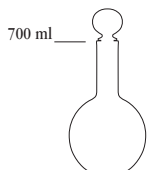
700 ml

PACKAGING



700 ml

Individual case
Package of 1



700 ml

Individual
wooden package

BOTTLING

Hand bottled in flaying hand blown transparent phial 700 ml with 24k gold silk screen – dated and numbered.
Metal stopper with 24k gold bath.

PACKAGING Individual case or elegant wooden frame.

TASTING It should be served at room temperature in a wide balloon glass. Before tasting, it should rest some minutes in the glass: taking oxygen the fragrances are enhanced, the nose-palate harmony is completed.

WHEN AND HOW TO DRINK IT Unique for innovation and elegance, rich of personality, ÛE® Grape Distillates Great Vintage Riserva are particularly suitable after dinner. Active companions while reading as well as talking or in the moments of meditation, ideal accompanied to cigars, foie gras or dark chocolate.



FOIE GRAS



CHOCOLATE

PAIRINGS

Riserva Nonino 14 Years
ÛE® La Riserva 'dei Cent'anni'



Riserva Nonino 18 Years
in barriques ÛE® Monovitigno®
Cabernet Cru Friuli



Gran Riserva Nonino 27 Years
in barriques ÛE® Monovitigno®
Refosco dal Peduncolo Rosso



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**THE ART OF DISTILLATION HAS BEEN A PRIVILEGE
OF THE NONINO FAMILY SINCE 1897**

DECEMBER 1, 1973 Benito and Giannola Nonino revolutionize the method of producing and introducing Grappa in Italy and throughout the world. **They create the single varietal Grappa, Monovitigno® Nonino**, distilling the pomace of Picolit grapes separately and turn Grappa from Cinderella to a Queen of distillates!

NOVEMBER 29, 1975 They establish the **Nonino Risit d'Aur Prize** (gold vine shoot) for the valorization of the rustic civilization and with the aim of stimulating, awarding and having officially recognized the ancient autochthonous Friulian vines and obtaining the Ministerial authorization to replant Schioppettino, Pignolo and Ribolla Gialla in order to preserve the biodiversity of the territory. In 1977 the Nonino Risit d'Aur Prize is joined by the Nonino Literary Prize and since 1984 it will be completed with the International Section.

NOVEMBER 27, 1984 The Noninos mark a new turning point; they distill the whole grape and **create the Grape Distillate: UE®**. The Ministerial authorization for the production of Grape Distillates (D.M. 20.10.84) is granted following a specific request by the Noninos.

NOVEMBER 15, 1989 The Noninos plant in Buttrio – Friuli – from initial 19 to 41 hectares of experimental vineyard with Fragolino, Merlot, Moscato, Picolit, Ribolla Gialla and Schioppettino grapes.

APRIL 3, 2000 Cristina, Antonella and Elisabetta Nonino, after years of research, **create GIOIELLO®, the distillate of "Purity"**, the aquavite obtained from the distillation of pure honey.

JUNE 2014 Grappa Nonino is taken as an example and icon of artisanal Grappa in "How it's Made", the documentary broadcast on the well known network Discovery Channel.

1897 – 2017 120 years of the Nonino Distilleries

JANUARY 12, 2017 The **Nonino revolution** "from Cinderella into a market Queen", carried on by Giannola – the wife of Benito, the exceptional distiller – **is selected as a case study by one of the most influential academic reviews in the world, the London School of Economics (LSE) Business Review.**

JANUARY 20, 2020 San Francisco, **Nonino is elected 'Best Distillery in the World' by Wine Enthusiast Wine Star Awards – Spirit Brand/Distiller of the year 2019**, the first Italian distillery and the only Grappa to be awarded the prestigious prize in Twenty years of Editions, the most important international award in the world in the wine and spirits sector.

JUNE 2021 L'Aperitivo Nonino Botanical Drink, 100% vegetal and 0% color additives, is the **"Aperitif of the Year 2021"** international at the Meininger's International Spirits Award. L'Aperitivo Nonino is **the first Italian aperitif awarded with this international recognition**, by the most important German editorial group of Wine&Food, out of 120 aperitifs and distillates participating to the selection!

JUNE 2021 Amaro Nonino Quintessentia® is the **absolute first in the Amaro category** at the Ultimate Spirit Challenge 2021, the most prestigious Spirits competition in the world presided by Paul Pacult, with over 300 finalists entering the competition from 52 countries. Amaro Nonino Quintessentia® obtained the highest award, the **Chairman's Trophy**.

The Noninos continue the evolution of Grappa – Italian Cocktail Spirit, protagonist of fabulous Cocktails, Long Drinks and Aperitifs. **#bebravemixgrappa**



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NONINO

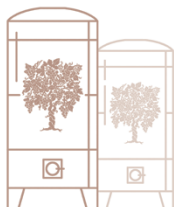
SINCE 1897 DISTILLATION WITH
ARTISANAL METHOD

FROM ORAZIO TO BENITO, FROM
BENITO TO CRISTINA, ANTONELLA
AND ELISABETTA

Primary product
suppliers



Fresh pomace
from selected
grapes



Fermentation in stainless
steel vats at controlled
temperature



Distillation in copper
batch steam still



Head and tail cut to
keep only the heart of
the distillate



Aging in small casks under
seal 0% color additives



White
Grappa



Aged
Grappa

Bottling and
Packaging

100%
DISTILLED WITH
ARTISANAL
METHOD

0%
ZERO
COLOR ADDITIVES

THE ART OF NONINO ARTISANAL DISTILLATION

NONINO BOTTLES EXCLUSIVELY GRAPPA AND DISTILLATES OBTAINED FROM FRESH PRIMARY PRODUCTS, DISTILLED 100% WITH ARTISANAL METHOD IN ITS OWN COPPER BATCH STEAM STILLS IN RONCHI DI PERCOTO.

Distillation with Artisanal Method needs the presence of the master distiller who controls the quality of the primary product batch by batch deciding times and methods related to distillation and how to perform at the right moment the cut of heads and tails selecting only the purest part of the Distillate: the heart.

The Nonino Distilleries, unique in the world, consist of Five Artisanal Distilleries, each with 12 copper batch steam stills, the result of innovation and the continuous research by Benito Nonino and respecting the tradition and the rhythms of craftsmanship.

These stills, working 24 hours a day during the harvest period, allow distilling fresh pomace, grapes or fruit, sound and perfect, immediately after fermentation, at the same time of the harvest.

The sensory involvement of the Master Distiller, together with his knowledge, experience and skills, are extremely precious elements that make the difference in obtaining a unique and unrepeatable distillate. A kind of knowledge that in the Nonino family has been handed down from father to daughter. Extracting drop by drop the organoleptic characteristics of the pomace, the grapes and the fruit used, each batch is a unique event.

La famiglia Nonino si occupa in prima persona dell'acquisto della materia prima e segue le varie fasi della distillazione per garantire la massima qualità del distillato.

NONINO NATURAL AGING

ALWAYS NATURAL AGEING IN BARRIQUES AND SMALL CASKS UNDER SEAL AND PERMANENT SURVEILLANCE BY THE CUSTOMS AND MONOPOLY AGENCY IN THE 7 GRAPPA AGING WAREHOUSES OF THE NONINO DISTILLERIES.

All ingoing and outgoing movements of Grappa and ÛE® Grape Distillate subject to aging are traceable in the Nonino registers certified by the Customs and Monopoly Agency. Nonino Grappa and ÛE®, Aged and Riserva, are bottled without color additives.

Today the 7 Grappa Nonino Aging Warehouses boast 2480 barriques and small casks made of different types of wood among which Nevers Oak, Limousin Oak, Grésigne Oak, ex-Sherry Oak, and Acacia, wild Cherry, Ash and Pear wood, traditional and artisanal toasting Nonino protocol. Nonino Grappa and ÛE® marked with the inscription "INVECCHIATA" (AGED) have been subjected to aging in barriques or small casks, as indicated in the label, for at least 12 months, and Grappa and ÛE® marked with the inscription "RISERVA" have been subjected to aging in barriques or small casks, as indicated in the label, for at least 18 months and until the maximum number of years indicated on the label, always under control by the Customs and Monopoly Agency.

Discover more about the **Nonino Method** in the **Nonino Guide to the Art and Culture of Distillation**
On:
www.grappanonino.it/en/metodo-nonino

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DRINK RESPONSIBLY