

BARRIQUE AGED GRAPPA  
GREAT VINTAGE  
RISERVA NONINO

100%  
DISTILLED  
WITH ARTISANAL  
METHOD

0%  
ZERO  
COLOR  
ADDITIVES

[www.grappanonino.it/en](http://www.grappanonino.it/en)  
#GrappaNonino

 **NONINO**

**'Best Distillery  
in the World'**

by Wine Enthusiast 2019



# BARRIQUE AGED GRAPPA GREAT VINTAGE RISERVA NONINO



**100%** DISTILLED  
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	Primary product	Alcohol content % vol.	Taste
Riserva Aged 8 Years	Well thought blend of Monovitigno® Grappas Merlot, Schioppettino and Malvasia. Aged 8 years in Limousin and Nevers oak barriques and ex-Sherry small casks	43	Velvety with aromatic and candied fruit scents, of apricot and raisins; slightly spicy.
Gran Riserva Aged 20 Years Sherry Cask	Obtained from Grappa aged under seal since 2002 in the small oak cask no. 348 Sherry Cask from Jerez de la Frontera.	43	Elegant and evolved with an aromatic depth that recalls sweet spices, yellow flowers like broom and iris, candied citrus fruit, and scent of vanilla. On the palate it is sumptuous, with great persistence, rich in fruity returns, balsamic notes, raisins and honey.
Gran Riserva Aged 28 Years Sherry Cask	Obtained from Grappa aged under seal since 1994 in the small oak cask no. 2762 Sherry Cask from Jerez de la Frontera.	43	Enveloping and sumptuous, with notes of succulent fruit such as peach, candied orange peel and raisins, scent of vanilla and sandalwood.

**WHAT IS GRAPPA?** It is the oldest and most traditional distillate of Northern Italy. It is obtained distilling the solid part of grapes: pomace. **On December 1<sup>st</sup>, 1973, Benito and Giannola Nonino create the single varietal grappa, Monovitigno® Nonino, distilling the pomace of Picolit grapes separately.**

**FERMENTATION** In purity in anaerobic environment in stainless steel vats, immediately followed by distillation to avoid harmful secondary fermentations.

**100% ARTISANAL DISTILLATION** Batch with head and tail cutting, in particular and exclusive copper steam stills renewed by Benito Nonino. Distillation takes place very slowly to give volatile components, responsible for the fragrances, a correct evaporation and consequent condensation preserving unchanged the precious organoleptic characteristics of the vine variety chosen

**PRODUCTION** Strictly depending on the year's harvest.

**NATURAL AGING** In barriques and small casks in the company's aging cellars under seal and permanent surveillance by the Customs and Monopoly Agency.

## Riserva Aged 8 Years

Nevers and Grésigne oak barriques and ex-Sherry small casks.

## Gran Riserva Aged 20 Years in Sherry Cask

Sherry Cask from Jerez de la Frontera n° 348

AGING BEGINNING **July 29, 2002**

AGING END **August 3, 2022** drawn 177 hydrous liters, obtained 252 bottles 700ml.

## Gran Riserva Aged 28 Years in Sherry Cask

Sherry Cask from Jerez de la Frontera no. 2762

AGING BEGINNING **January 2, 1994**

AGING END **March 29, 2022** drawn 251 hydrous liters, obtained 359 bottles 700ml.

## TOASTING OF BARRIQUES AND SMALL CASKS

Traditional and artisanal.

The dates of the aging of Grappa Nonino Riserva can be consulted in the registers of the Nonino certified by the Customs and Monopoly Agency.

## AWARDS AND ACKNOWLEDGEMENTS

Riserva Aged 8 Years								
Gran Riserva Aged 20 Years Sherry Cask								
Gran Riserva Aged 28 Years Sherry Cask								

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Distillatori in Friuli dal 1897

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# BARRIQUE AGED GRAPPA GREAT VINTAGE RISERVA NONINO



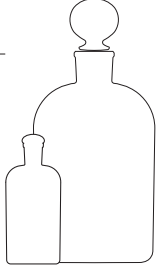
**100%** DISTILLED  
WITH ARTISANAL  
METHOD

**0%** ZERO  
COLOR  
ADDITIVES

## BOTTLING

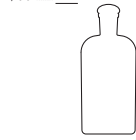
5800 ml

700 ml



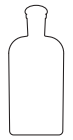
## PACKAGING

700 ml



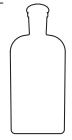
Individually packaged

700 ml



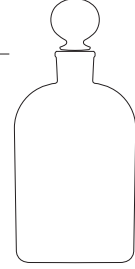
Package of 1

700 ml



Individual  
wooden package

5800 ml



Imperial  
Upon reservation only

## BOTTLING

### Riserva Aged 8 Years

Black glass bottle, 'diamond wheel' hand carved, silver plated small chain. Blown glass bottle, 'diamond wheel' hand carved, gold and 24k warm glitter decorated, glass and 24k gold stopper for the Imperial size 5.8 liters (upon reservation only).

### Gran Riserva Aged 20 Years in Sherry Cask

Glass bottle, hand painted in 24k gold, red color painted and 'diamond wheel' hand carved by Italian craftsmen. Silver plated small chain.

### Gran Riserva Aged 28 Years in Sherry Cask

Glass bottle, hand painted in 24 carat gold, Prussian blue color painted and 'diamond wheel' hand carved by Italian craftsmen. Silver plated small chain.

**PACKAGING** Individually packaged. In wooden frame, in wooden case with leather fastener, in decorated cardboard frame or in decorated cardboard with magnet lock.

**TASTING** It should be served at room temperature in a wide balloon glass. Before tasting, it should rest some minutes in the glass: taking oxygen the fragrances are enhanced, the nose-palate harmony is completed.

**WHEN AND HOW TO DRINK IT** Perfect in purity, they may also be paired with great personality cheese, foie gras, baked sweets, cream and chocolate. Ideal companions while reading or coupled with a good cigar in a moment of relax. In summer, taste them on the rocks in a low tumbler.



## PAIRINGS



CHEESE



CHOCOLATE



BAKED  
SWEETS



CREAM BASED  
SWEETS



CHOCOLATEDI  
CIOCCOLATO

Riserva Aged 8 Years



Gran Riserva Aged 20 Years in Sherry Cask



Gran Riserva Aged 28 Years in Sherry Cask



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## 'Best Distillery in the World'

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ADDITIVES



**THE ART OF DISTILLATION HAS BEEN A PRIVILEGE OF THE NONINO FAMILY SINCE 125 YEARS, 1897-2022**

**DECEMBER 1, 1973** Benito and Giannola Nonino revolutionize the method of producing and introducing Grappa in Italy and throughout the world. **They create the single varietal Grappa, Monovitigno® Nonino**, distilling the pomace of Picolit grapes separately and turn Grappa from Cinderella to a Queen of distillates!

**NOVEMBER 29, 1975** They establish the **Nonino Risit d'Aur Prize** (gold vine shoot) for the valorization of the rustic civilization and with the aim of stimulating, awarding and having officially recognized the ancient autochthonous Friulian vines and obtaining the Ministerial authorization to replant Schioppettino, Pignolo and Ribolla Gialla in order to preserve the biodiversity of the territory. In 1977 the Nonino Risit d'Aur Prize is joined by the Nonino Literary Prize and since 1984 it will be completed with the International Section. **The Nonino Prize has anticipated six times the choice of the Nobel laureates.**

**NOVEMBER 27, 1984** The Noninos mark a new turning point; they distill the whole grape and **create the Grape Distillate: UE®**. The Ministerial authorization for the production of Grape Distillates (D.M. 20.10.84) is granted following a specific request by the Noninos.

**JUNE 2, 1998** **Giannola Nonino** is appointed **Cavaliere del Lavoro** by the President of the Italian Republic: it is the most important work honor. Giannola is among the 25 women appointed out of 500 honors in the history of the Republic.

**APRIL 3, 2000** Cristina, Antonella and Elisabetta Nonino, after years of research, **create GIOIELLO®**, the distillate of "Purity", the aquavita obtained from the distillation of pure honey.

**SEPTEMBER 19, 2007** in Percoto there is the **first Nonino Cocktail Competition**, a competition for the **best cocktail with Grappa**. The event, organized for the first time by the 'association of British barmen – UK Bartender Guild – and AIBES, saw about fifteen bartenders of the most prestigious London bars and bars from Triveneto to challenge with their **creations based on Grappa Nonino**.

**JUNE 2014** **Grappa Nonino** is taken as an **example and icon of artisanal Grappa** in "How it's Made", the documentary broadcast on the well known network Discovery Channel.

**JANUARY 12, 2017** **The Nonino revolution** "from Cinderella into a market Queen", carried on by Giannola – the wife of Benito, the exceptional distiller – is **selected as a case study by one of the most influential academic reviews in the world, the London School of Economics (LSE) Business Review**.

**JANUARY 20, 2020** San Francisco, **Nonino is elected 'Best Distillery in the World' Spirit Brand/Distiller of the year 2019 by Wine Enthusiast**, the first Italian distillery and the only Grappa to be awarded the **prestigious prize** in Twenty years of Editions, the most important international award in the world in the wine and spirits sector.

**JUNE 2022** L'Aperitivo Nonino BotanicalDrink has been elected "**Aperitif of the year 2021-2022 international**" by Meininger International Spirits Award for the second year in succession!

The Noninos continue the evolution of Grappa – Italian Cocktail Spirit, protagonist of fabulous Cocktails, Long Drinks and Aperitifs. **#bebravemixgrappa**

*"The wide collection of Nonino cocktails is [...] a perfect example of how a company so rooted in a tradition of purity, can preserve its identity making experiments with its products".*

**Wallpaper\*** July 2015



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DRINK RESPONSIBLY



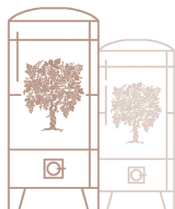
# NONINO

SINCE 1897 DISTILLATION WITH  
ARTISANAL METHOD  
FROM ORAZIO TO BENITO  
FROM BENITO AND GIANNOLA  
TO CRISTINA, ANTONELLA, ELISABETTA  
AND FRANCESCA

Primary product suppliers



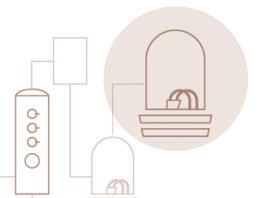
Fresh pomace from selected grapes



Fermentation in stainless steel vats at controlled temperature



Distillation in copper batch steam still



Head and tail cut to keep only the heart of the distillate



Aging in small casks under seal 0% color additives



White Grappa



Aged Grappa

Bottling and Packaging

100%  
DISTILLED WITH  
ARTISANAL  
METHOD

0%  
ZERO  
COLOR ADDITIVES

## THE ART OF NONINO ARTISANAL DISTILLATION

NONINO BOTTLES EXCLUSIVELY GRAPPA AND DISTILLATES OBTAINED FROM FRESH PRIMARY PRODUCTS, DISTILLED 100% WITH ARTISANAL METHOD IN ITS OWN COPPER BATCH STEAM STILLS IN RONCHI DI PERCOTO.

**Distillation with Artisanal Method needs the presence of the master distiller** who controls the quality of the primary product batch by batch deciding times and methods related to distillation and how to perform at the right moment the cut of heads and tails selecting only the purest part of the Distillate: the heart.

The Nonino Distilleries, unique in the world, consist of Five Artisanal Distilleries, each with 12 copper batch steam stills, the result of innovation and the continuous research by Benito Nonino and respecting the tradition and the rhythms of craftsmanship.

**These stills, working 24 hours a day during the harvest period, allow distilling fresh pomace, grapes or fruit, sound and perfect, immediately after fermentation, at the same time of the harvest.**

The sensory involvement of the Master Distiller, together with his knowledge, experience and skills, are extremely precious elements that make the difference in obtaining a unique and unrepeatably distillate. A kind of knowledge that in the Nonino family has been handed down from father to daughter. Extracting drop by drop the organoleptic characteristics of the pomace, the grapes and the fruit used, each batch is a unique event.

La famiglia Nonino si occupa in prima persona dell'acquisto della materia prima e segue le varie fasi della distillazione per garantire la massima qualità del distillato.

## NONINO NATURAL AGING UNDER SEAL

ALWAYS NATURAL AGEING IN BARRIQUES AND SMALL CASKS UNDER SEAL AND PERMANENT SURVEILLANCE BY THE CUSTOMS AND MONOPOLY AGENCY IN THE 7 GRAPPA AGING WAREHOUSES OF THE NONINO DISTILLERIES.

**All ingoing and outgoing movements of Grappa and ÛE® Grape Distillate subject to aging are traceable in the Nonino registers certified by the Customs and Monopoly Agency.** Nonino Grappa and ÛE®, Aged and Riserva, are bottled without color additives.

**Today the 7 Grappa Nonino Aging Warehouses boast 2510 barriques and small casks** made of different types of wood among which Nevers Oak, Limousin Oak, Grésigne Oak, ex-Sherry Oak, and Acacia, wild Cherry, Ash and Pear wood, traditional and artisanal toasting Nonino protocol. Nonino Grappa and ÛE® marked with the inscription "INVECCHIATA" (AGED) have been subjected to aging in barriques or small casks, as indicated in the label, for at least 12 months, and Grappa and ÛE® marked with the inscription "RISERVA" have been subjected to aging in barriques or small casks, as indicated in the label, for at least 18 months and until the maximum number of years indicated on the label, always under control by the Customs and Monopoly Agency.

Discover more about the **Nonino Method** in the **Nonino Guide to the Art and Culture of Distillation** On: [www.grappanonino.it/en/metodo-nonino](http://www.grappanonino.it/en/metodo-nonino)



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