NONINO GRAN RISERVA GRAPE DISTILLATE ÙE® MONOVITIGNO® MERLOT AGED 12 YEARS











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NONINO GRAN RISERVA GRAPE DISTILLATE ÙE® MONOVITIGNO® MERLOT AGED 12 YEARS

AGED IN SHERRY CASK from Jerez de la Frontera under Seal







	Primary product	Alcoholic content % vol.	Taste
Nonino Gran Riserva Grape distillate ÙE* Monovitigno* Merlot aged 12 years	Selected Monovitigno Merlot grapes, harvested fresh when perfectly ripe.	41	Precious, with natural amber color with gold hue, it expresses a harmonious elegance of sweet scents of marzipan, raisins, iris, violets and candied fruit and candied fruit which are found in the persistent taste and with balsamic notes.

What is ÙE®? November 27, 1984 Benito and Giannola Nonino create ÙE®Grape Distillate, distilling in a single operation the skin, pulp and juice of the grapes. The Ministerial authorization for the production of Grape Distillates (D.M. 20.10.84) is granted following a specific request by the Noninos. The success of this distillate over the years has been so great to induce Italian and foreign distillers to follow the Nonino model. The Grape Distillate contains the elegance of the wine distillate and the character of grappa. ÙE / Grapes in the language of Friuli.

FERMENTATION In purity in anaerobic environment in stainless steel vats, immediately followed by distillation to avoid harmful secondary fermentations.

100% ARTISANAL DISTILLATION Batch with head and tail cutting, in particular and exclusive copper steam stills renovated by Benito Nonino. Distillation takes place very slowly in order to allow the volatile components, responsible for the perfumes, a proper evaporation and consequent condensation while keeping intact the precious organoleptic characteristics of the grape variety chosen.

Production Strictly linked to the year's harvest.

NATURAL AGING Aged over 12 years in Sherry Cask from Jerez de la Frontera in the company Cellars, under seal and permanent surveillance by the Customs and Monopoly Agency, bottled 0% color additives.

TOASTING OF BARRIOUES AND SMALL CASKS Traditional and artisanal.

AWARDS AND ACKNOWLEDGEMENTS

Nonino Gran Riserva Grape distillate ÙE* Monovitigno* Merlot aged 12 years



'Best Distillery in the World' by Wine Enthusiast 2019



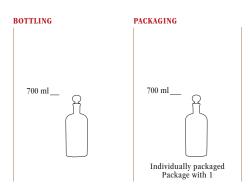


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BOTTLING 700ml bottle hand carved with the diamond wheel by an Italian artisan, with a hand silk-screen printed gold label signed by the Master Distiller and Chef de cave Benito Nonino.

PACKAGE Individually packaged in an elegant gold-colored and decorated case. Package with 1 bottle.

TASTING It should be served at room temperature in a wide balloon glass. Before tasting, it must rest in the glass for a few minutes: by oxygenating the aromas are exalted and the harmony between nose and palate is completed.

Visual sensation - Amber color with golden reflections.

Olfactory sensation - To the nose it is very rich, elegant, with sweet scents of marzipan, raisins, iris, violets and candied fruit. Tasting sensation - The harmony of smell and taste is completed, aromas become flavors: marzipan, raisins, iris, violets and candied fruit can be found in the taste with persistent balsamic notes.

When and how to taste it Extraordinary for meditation, or in combination with chocolate, cream and desserts with dried fruit.







Nonino Gran Riserva Grape distillate ÙE° Monovitigno Merlot aged 12 years















THE ART OF DISTILLATION HAS BEEN A PRIVILEGE OF THE NONINO FAMILY SINCE 125 YEARS, 1897-2025

DECEMBER 1, 1973 Benito and Giannola Nonino revolutionize the method of producing and introducing Grappa in Italy and throughout the world. They create the single varietal Grappa, Monovitigno® Nonino, distilling the pomace of Picolit grapes separately and turn Grappa from Cinderella to a Queen of distillates!

NOVEMBER 29, 1975 They establish the Nonino Risit d'Aur Prize (gold vine shoot) for the valorization of the rustic civilization and with the aim of stimulating, awarding and having officially recognized the ancient autochthonous Friulian vines and obtaining the Ministerial authorization to replant Schioppettino, Pignolo and Ribolla Gialla in order to preserve the biodiversity of the territory. In 1977 the Nonino Risit d'Aur Prize is joined by the Nonino Literary Prize and since 1984 it will be completed with the International Section. The Nonino Prize has anticipated six times the choice of the Nobel laureates.

NOVEMBER 27, 1984 The Noninos mark a new turning point; they distill the whole grapes and create the Grape Distillate: UE. The Ministerial authorization for the production of Grape Distillates (D.M. 20.10.84) is granted following a specific request by the Noninos.

JUNE 2, 1998 Giannola Nonino is appointed Cavaliere del Lavoro by the President of the Italian Republic: it is the most important work honor. Giannola is among the 25 women appointed out of 500 honors in the history of the Republic.

APRIL 3, 2000 Cristina, Antonella and Elisabetta Nonino, after years of research, create GIOIELLO®, the distillate of "Purity", the aquavitae obtained from the distillation of pure honey.

SEPTEMBER 19, 2007 in Percoto there is the first Nonino Cocktail Competition, a competition for the best cocktail with Grappa. The event, organized for the first time by the 'association of British barmen – UK Bartender Guild - and AIBES, saw about fifteen bartenders of the most prestigious London bars and bars from Triveneto to challenge with their creations based on Grappa Nonino.

JUNE 2014 Grappa Nonino is taken as an example and icon of artisanal Grappa in "How it's Made", the documentary broadcast on the well known network Discovery Channel.

IANUARY 12, 2017 The Nonino revolution "from Cinderella into a market Queen", carried on by Giannola – the wife of Benito, the exceptional distiller – is selected as a case study by one if the most influential academic reviews in the world, the London School of Economics (LSE) Business Review. .

JANUARY 20, 2020 San Francisco, Nonino is elected 'Best Distillery in the World' Spirit Brand/Distiller of the year 2019 by Wine Enthusiast, the first Italian distillery and the only Grappa to be awarded the prestigious prize in Twenty years of Editions, the most important international award in the world in the wine and spirits sector.

2021-2022-2023 L'Aperitivo Nonino has been elected "Aperitif of the year international" by Meininger International Spirits Award for the three years in a row!

The Noninos continue the evolution of Grappa – Italian Cocktail Spirit, protagonist of fabulous Cocktails, Long Drinks and Aperitifs. #bebravemixgrappa

"The wide collection of Nonino cocktails is [...] a perfect example of how a company so rooted in a tradition of purity, can preserve its identity Wallpaper* July 2015

making experiments with its products".





>>+ NONINO

SINCE 1897 DISTILLATION WITH ARTISANAL METHOD

FROM ORAZIO TO BENITO, FROM BENITO TO CRISTINA, ANTONELLA AND ELISABETTA





Fresh pomace from selected grapes



Fermentation in stainless steel vats at controlled temperature



Distillation in copper Head and tail cut to batch steam still keep only the heart of the distillate



Aging in small casks under seal 0% color additives



White Grappa







THE ART OF NONINO ARTISANAL DISTILLATION

NONINO BOTTLES EXCLUSIVELY GRAPPA AND DISTILLATES OBTAINED FROM FRESH PRIMARY PRODUCTS, DISTILLED 100% WITH ARTISANAL METHOD IN ITS OWN COPPER BATCH STEAM STILLS IN RONCHI DI PERCOTO.

Distillation with Artisanal Method needs the presence of the master distiller who controls the quality of the primary product batch by batch deciding times and methods related to distillation and how to perform at the right moment the cut of heads and tails selecting only the purest part of the Distillate: the heart.

The Nonino Distilleries, unique in the world, consist of Five Artisanal Distilleries, each with 12 copper batch steam stills, the result of innovation and the continuous research by Benito Nonino and respecting the tradition and the rhythms of craftsmanship.

These stills, working 24 hours a day during the harvest period, allow distilling fresh pomace, grapes or fruit, sound and perfect, immediately after fermentation, at the same time of the harvest.

The sensory involvement of the Master Distiller, together with his knowledge, experience and skills, are extremely precious elements that make the difference in obtaining a unique and unrepeatable distillate. A kind of knowledge that in the Nonino family has been handed down from father to daughter. Extracting drop by drop the organoleptic characteristics of the pomace, the grapes and the fruit used, each batch is a unique event.

The Nonino Family personally takes care of the purchase of the primary products and follows the various phases of Distillation to guarantee the maximum quality of the distillate.

NONINO NATURAL AGING

ALWAYS NATURAL AGEING IN BARRIQUES AND SMALL CASKS UNDER SEAL AND PERMANENT SURVEILLANCE BY THE CUSTOMS AND MONOPOLY AGENCY IN THE 7 GRAPPA AGING WAREHOUSES OF THE NONINO DISTILLERIES.

All ingoing and outgoing movements of Grappa and ÙE' Grape Distillate subject to aging are traceable in the Nonino registers certified by the Customs and Monopoly Agency. Nonino Grappa and ÙE', Aged and Riserva, are bottled without color additives.

Today the 7 Grappa Nonino Aging Warehouses boast 2650 barriques and small casks made of different types of wood among which Nevers Oak, Limousin Oak, Grésigne Oak, ex-Sherry Oak, and Acacia, wild Cherry, Ash and Pear wood, traditional and artisanal toasting Nonino protocol. Nonino Grappa and ÙE* marked with the inscription "INVECCHIATA" (AGED) have been subjected to aging in barriques or small casks, as indicated in the label, for at least 12 months, and Grappa and ÙE* marked with the inscription "RISERVA" have been subjected to aging in barriques or small casks, as indicated in the label, for at least 18 months and until the maximum number of years indicated on the label, always under control by the Customs and Monopoly Agency.

Discover more about the **Nonino Method** in the **Nonino Guide to the Art and Culture of Distillation**On:

www.grappanonino.it/en/metodo-nonino

